

Work Order ID 99203

Monday, April 01, 2013 1:58:19 PM

99203Ship today Page 1

Item ID: D044-662-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate

Start Date: 4/1/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/1/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MUF*Date: *13-4-01* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

*21****100***

DOCUMENT CONTROL

DC

0.00

13-4-1

Memo

Document Control

Photocopy bluefile & type labels per PPPD044-662-041 CHG 001

110

0.00

Pick Kit

110

Packaging

Memo

0.00

Packaging

*IK**13-4-1* *SP* *13-4-01* *DAS 06*

120

0.00

QC4- 100% Inspect kits for completeness

120

QC

0.00

21

Memo

Quality Control

1341

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99203

Page 2

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Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-662-041

Location: _____

PPP Rev: _____

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

① 13-04-01

MLS 13-04-01

MF
13-4-01

Picklist Print

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Page 1

Work Order ID: 99203

Parent Item: D044-662-041

Parent Item Name: Wearplate

Start Date: 4/1/2013

Required Date: 4/1/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 Radius Block		Manufactured	No			110	Each	500.0000	4	4	SP		

Location

Loc Qty

Loc Code

FG	2	
86855	2	
ST007	296	
96580	296	
ST008	202	
65047	4	
86855	4	
92418	15	
95118	4	
95412	175	

D2529

Washer

Manufactured No

110 Each 298.0000

Location

Loc Qty

Loc Code

ST011	298	
95917	298	

D3565-0

Wearplate

Manufactured No

110 Each 8.0000

Location

Loc Qty

Loc Code

ST500	8	
83069	5	
86239	3	

3830698P
13-4-01.

Picklist Print

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Page 2

Work Order ID: 99203

Parent Item: D044-662-041

Parent Item Name: Wearplate

Start Date: 4/1/2013

Required Date: 4/1/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Bolt

Purchased

No

110 Each 211.0000

4

4

Location

Loc Qty

Loc Code

FG 10
120423 10
ST356 201
120423 201

AN4-16A

Bolt

Purchased

No

110 Each 131.0000

4

4

Location

Loc Qty

Loc Code

FG 5
121541 5
ST357 126
124215 126

MS21042L4

Nut

Purchased

No

110 Each 2,962.0000

4

4

Location

Loc Qty

Loc Code

FP001 318
122452 306
8182 12
FP-001 12
8182 12
GA 34
121444 34
ST314 76
116548 4
119017 20
123248 36
123355 16
ST518 2522
124231 2522

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Shop Packet Print

Page 2

SMP

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: D

Date: 07.02.14

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ML5 13-04-01

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110

Packaging

Memo

0.00

Packaging

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QC4- 100% Inspect kits for completeness

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Quality Control